

Installation instructions for turbochargers

- 1. Before fitting the turbocharger to the engine, it is necessary to recheck all its accessories.
- The specified quantity and pressure of lubricating oil must be ensured. Furthermore, consistently check the cleanliness of the oil supply and drain lines (remove internal clogging and contamination). If the oil supply pipe cannot be checked, it must be replaced.
- Check the intake and exhaust manifolds bends, deformations, for cracks and seals (causing whistling)!!! If the crankcase vent pipe is connected to the turbo intake, this pipe must also be thoroughly cleaned.
- Before installing the turbocharger oil inlet pipe, the oil inlet must be filled to the brim with new engine oil.
- 5. Do not use sealant to seal oil pipe flanges.
- Engine oil, oil and air filters must be changed on the engine before the turbocharger is installed.
- Before starting the engine, first disconnect the ignition and the injection pump, crank the engine to adjust the oil pressure. Switch on the ignition and injection pump, start the engine and let it idle for 2 to 3 minutes.
- 8. TBD repair warranty 6 months, new turbocharger 12 months.

Failure to comply with the prescription can lead to damage or malfunction of the turbocharger!